

# E C25E Bolted-Bonnet Valve

3 600 psig / Max Cv 45 / Max Bean Size 103

## VALVE SPECIFICATIONS

This control-valve option uses a bolted bonnet to retain the flow trim in the valve body. It features a simple metal-to-metal bonnet seal with only three other elastomeric seals. Standard end connections range in size from 2" to 3".

Valve Model	C25E
Body Type	Inline
Body Rating	3 600 PSIG (Maximum C.W.P.)
Inlet Connection	see 'Standard End Connections'
Outlet Connection	see 'Standard End Connections'
Bonnet Type	Bolted
Body / Bonnet Material	see 'Material Options'
Stem Material	see 'Material Options'
Seal Material	see 'Material Options'
Trim Style	Ported Cage with External Sleeve
Balanced / Unbalanced	Semi-Balanced
Flow Characteristic	Equal Percentage
Trim Material	see 'Trim Options'
Design Cv	see 'Trim Options'
Leakage Class	Class V (Standard)

image not available

## TRIM OPTIONS

	Standard Trim Cage & External Sleeve 2 Row / 4 Hole	Multistage Trim	High-Pressure Multi-stage Trim
Material	UNS S17400, Stellite, Tungsten Carbide	Stellite, Tungsten Carbide	Stellite, Tungsten Carbide
Application	Liquid, Gas, Multiphase; Abrasive *	Liquid, Gas, Multiphase	Liquid, Gas, Multiphase
Cv	45	14	10
Turns	12	11	11
Travel	1.50"	1.25"	1.25"

\* For abrasive service, tungsten carbide is recommended.

## STANDARD END CONNECTIONS

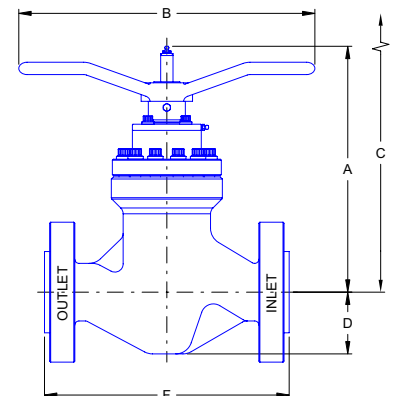
Connection Size ▶	Standard Dimensions & Estimated Weights							
	2" Nominal				3" Nominal			
	'F'		Weight		'F'		Weight	
Connection Type ▼	inch	mm	lbs.	kg	inch	mm	lbs.	kg
Threaded	11.25	286	87	40	-	-	-	-
ASME 150 RF	10.00	254	100	45	* 12.50	* 318	119	54
ASME 300 RF	10.50	267	104	47	12.50	318	119	54
ASME 600 RF	11.25	286	110	50	13.25	337	125	57
ASME 600 RTJ	11.38	289	110	50	13.38	340	125	57
ASME 900 RF	14.75	375	149	66	17.38	441	164	74
ASME 900 RTJ	14.88	378	149	66	17.50	445	164	74
ASME 1500 RT	14.75	375	149	66	18.12	460	196	89
ASME 1500 RTJ	14.88	378	149	66	18.25	464	196	89

\* Not a standard ISA face-to-face dimension.

## ENVELOPE DIMENSIONS

Dimensions 'A', 'B', and 'C' apply to manually operated valves and are tabulated below. 'F' (face-to-face) dimension depends on the end connection and is tabulated above. Special dimensions and other end connections are available upon request.

Dimensions		
	inch	mm
A	14.88	378
B	18.00	457
C	20.88	530
D	3.75	95



Note: "C" is the disassembly clearance.

**MATERIAL OPTIONS**

Temperature Class	Certification Level	API - 6A Material Class Designations						
		AA	BB	CC	DD	EE	FF	HH
PU -20F to 250F	STD / PSL-1	BB	BB	FF	EE	EE	FF	n/a
	PSL-2	EE	EE	FF	EE	EE	FF	n/a
PX -20F to 350F	PSL-3	EE	EE	FF	EE	EE	FF	n/a
	STD / PSL-1	EE	EE	FF	EE	EE	FF	n/a
LU -50F to 250F	PSL-2	EE	EE	FF	EE	EE	FF	n/a
	PSL-3	EE	EE	FF	EE	EE	FF	n/a

	BB-General Service	EE-Sour Service	FF-Sour Service
Body	ASTM A352 LCC / ASTM A216 WCB	ASTM A352 LCC / ASTM A216 WCB	ASTM A351 CF8M
Bonnet	ASTM A350 LF2 or AISI 4130	ASTM A350 LF2 or AISI 4130	UNS S31803
Stem	UNS S17400	UNS S17400	UNS S17400
Bolting	ASTM A320 L7M	ASTM A320 L7M	ASTM A320 L7M
Retaining Sleeve	ASTM A743 CF8M	ASTM A743 CF8M	ASTM A743 CF8M
Seals	Buna - N	Viton	Viton

**OTHER VALVE OPTIONS**

	Standard	Optional
Calibration Head / Serial Plaque	Aluminum	Stainless Steel
Outlet Sleeve	-	n/a
Body Bleed Port	-	n/a

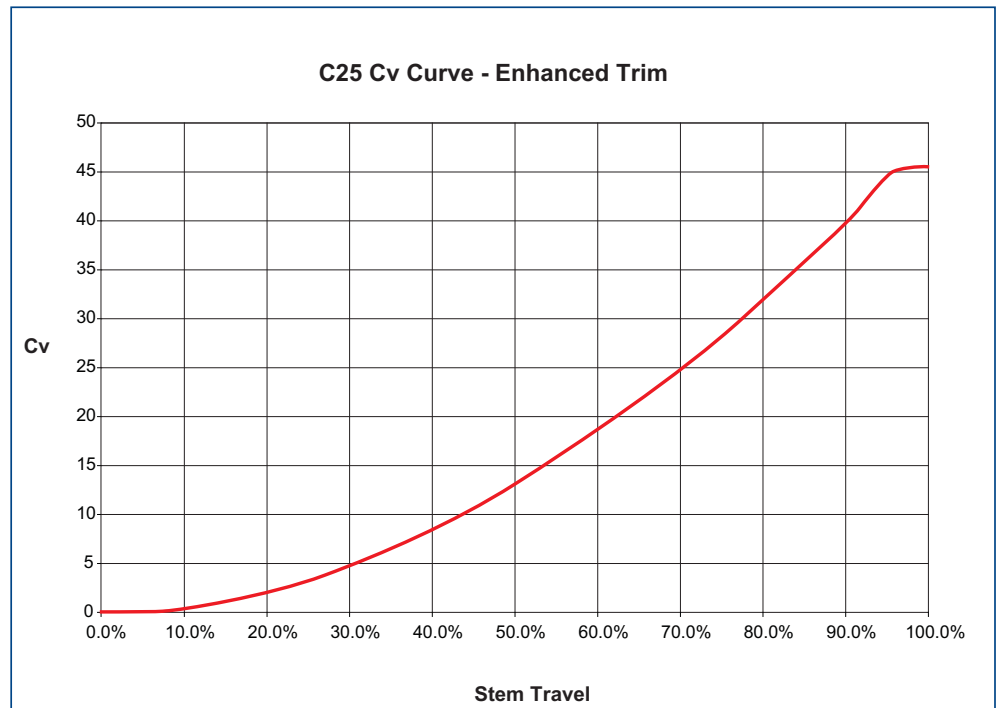
Some limitations may apply.

**ACTUATION OPTIONS**

Master Flo	Other
Manually Operated (Stemlock is optional)	Rotary Electric
Rotary Stepping (Pneumatic)	
Rotary Stepping (Hydraulic)	

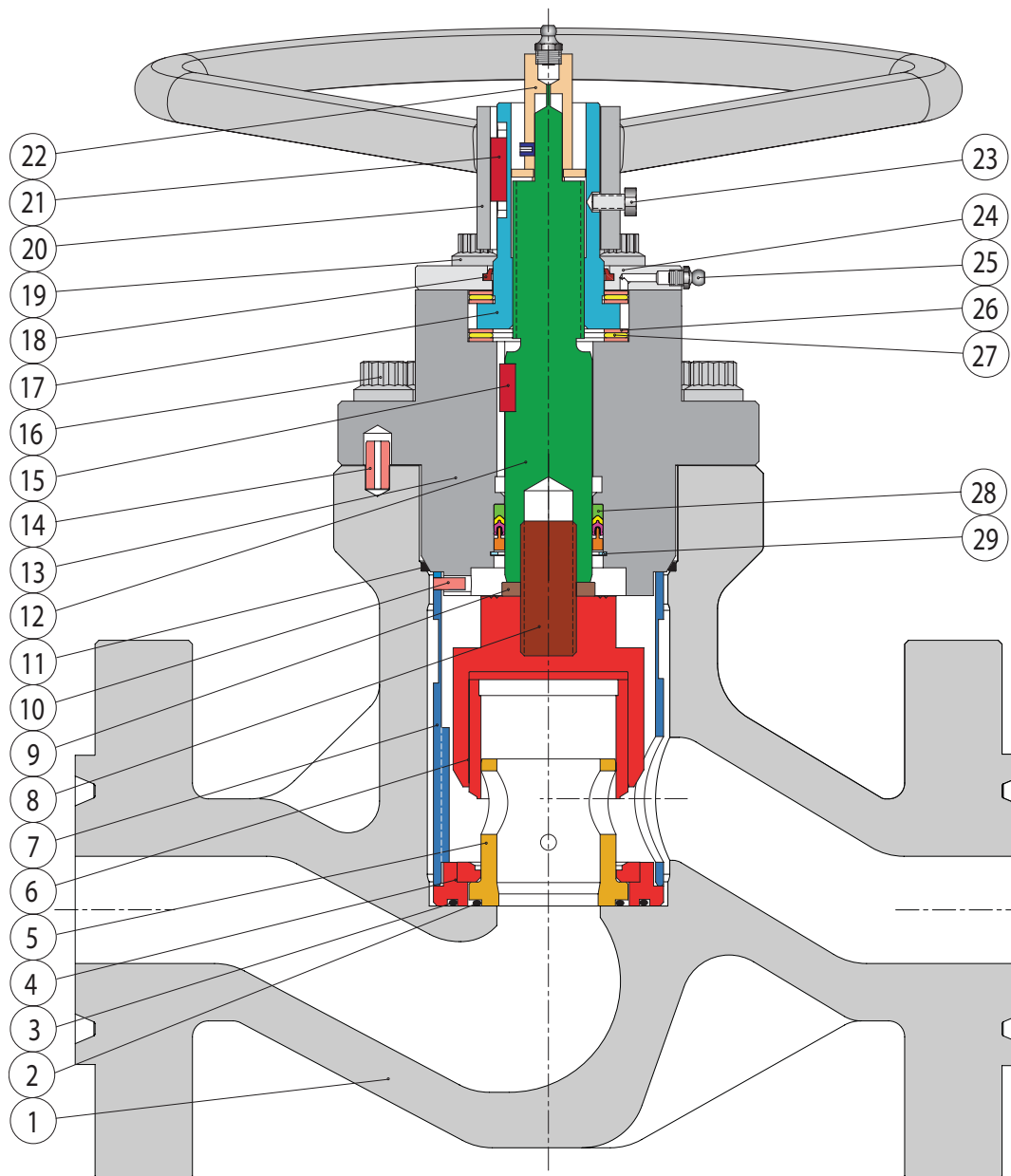
Other actuators available upon request.

**PERFORMANCE CHARACTERISTICS**



**LIQUID PRESSURE RECOVERY FACTOR (FL)**

Master Flo's trim geometry has been designed to achieve high  $F_L$  numbers. This results in a decreased cavitation potential, lower noise generation, increased flow capacity, and longer trim life. The high  $F_L$  numbers of Master Flo's trims have been verified experimentally as per the test procedures of ISA-S75.02-1996.



### PARTS LIST

1. Body
2. Seal: Cage - Body
3. Seal: Seat - Body
4. Seat
5. Cage
6. External Sleeve
7. Retaining Sleeve
8. Stud
9. Lockwasher
10. Groove Pin
11. Seal: Bonnet - Body
12. Stem
13. Bonnet
14. Spring Pin
15. Key
16. Capscrew
17. Stem Nut
18. Wiper
19. Capscrew
20. Handwheel
21. Key
22. Calibration Head
23. Capscrew
24. Cover Plate
25. Grease Nipple
26. Thrust Washer
27. Thrust Bearing
28. Seal Pack: Stem - Bonnet
29. Retaining Ring

### P25 Product Family

#### Standard:

- P2E - Hammer-Union Bonnet; 5 000 PSI

#### Other Options:

- P25E BB - Bolted Bonnet; 6 000 PSI
- P25E 15k - Bolted Bonnet; 15 000 PSI
- P25E HT - Hammer Union; 5 000 PSI; High-Temperature Service
- C25E - Hammer Union; 3 600 PSI; Inline
- C25E BB - Bolted Bonnet; 3 600 PSI; Inline
- C25E HT - Hammer Union; 3 600 PSI; Inline; High-Temperature Service

**chokes**  
for all applications

recycle lines



vent valves



manifold



production



blow down

glycol injection

overboard dumps



subsea



level controllers

water injection



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